

**Amendments to the Substitute Specification:**

Replace the paragraph beginning on page 2, line 1 with the following paragraph:

From DE 43 24 913 C1 a housing is known for an electric servo drive which consists of a housing shell and a housing cover which on one side are connected together by elastic snap-fit elements and which on the other side are supported against each other through additional supporting areas.

Replace the paragraph beginning on page 12, line 4 with the following paragraph:

This pre-assembled gear 9 is now inserted into a combined holding and staking device which holds the gear 9 around its outer contour. The holder is provided in the direction of the plane of the housing plates 72a; 72b wherein the holding forces which engage on the four corners of the housing plate 71a or 71b are kept relatively small.

Replace the paragraph beginning on page 13, line 12 with the following paragraph:

The bearing of the threaded spindle 5 can also be designed so that the holders 6a, 6b (see Figure 2) of the threaded ~~spring~~ spindle 5 are associated with vibration-damping sleeves (not shown here) or similar structural elements.